### **APPLICATION UNDER UNITED STATES PATENT LAWS**

Atty. Dkt. No.	PW 316313 (M#)
Invention:	INTEGRATED OPTICS ARTIFICIAL CLADDING GRATING WITH A COUPLING VARIATION AND ITS REALISATION METHOD
Inventor (s):	Christophe MARTINEZ
	Pillsbury Winthrop Shaw Pittman LLP Intellectual Property Group P.O. Box 10500 McLean, VA 22102-4859
	Attorneys Telephone: (703) 770-7900
	This is a:
	☐ Provisional Application
	☐ Regular Utility Application
	☐ Continuing Application ☐ The contents of the parent are incorporated by reference
	☐ PCT National Phase Application
	☐ Design Application
	☐ Reissue Application
	☐ Plant Application
	Substitute Specification  Sub. Spec Filed  in App. No.
	Marked up Specification re Sub. Spec. filed March 15, 2006 In App. No 10/538,140

### **SPECIFICATION**

500075858\_1.DOC PAT-100 8/00

# INTEGRATED OPTICS ARTIFICIAL CLADDING GRATING WITH A COUPLING VARIATION AND ITS REALISATION METHOD

#### TECHNICAL FIELD

The invention relates to an integrated optics artificial cladding grating, with coupling variation and its creation process a method of manufacturing the same.

By artificial cladding grating (ACG) we mean a zone of interaction created in a substrate, this zone of interaction comprising a core created in the substrate, a cladding created artificially in the substrate independently of the core and a grating. The grating is capable of coupling the core mode(s) to one or more cladding modes and vice versa.

The invention has applications in all fields requiring in particular spectral filtering. It particularly applies to the manufacture of gain flatteners for optical amplifiers used for example in the telecommunications field or even for making linear response filters with a wavelength on a spectral band defined for spectral recognition, in particular for measuring spectral offsets from power variation for example in the field of sensors.

Generally, the invention is particularly well suited to all systems requiring the use of spectral response filtering adapted to a specific requirement, this type of filtering generally requiring the development of an advanced filter:

#### STATE OF THE PRIOR ART

#### BACKGROUND

The use of optical grating is known in the field of optical fibres.

In this field, the optical cladding usually surrounds the fibre core and has a refractive index lower than that of the core to allow a light wave to spread in the core. Conjointly, the optical cladding permits the core to be held mechanically. The core of a fibre cannot may not exist without the cladding.

5

10

15

20

25

Furthermore, the optical grating made in the fibre permits may permit one or more guided modes in the core of a fibre to be coupled to the fibre cladding mode(s) and vice versa. This grating is generally formed in the fibre core.

To vary the coupling of this type of grating, it is known that the size of the cladding canmay be modified in order to modify the effective index of the guided mode(s). We can refer (See, for example to the patent US 5,420,948. U.S. Patent No. 5,420,948).

However, making cladding of variable issize may be complex. In particular, it calls on laserLaser exposure techniques, stretching of the fibre or chemical etching, thus makingare generally used to make such a cladding. However, these processes may render the final component fragile.

In figure 1, there is Figure 1 shows a cross sectional view of containing the direction z such an optical fibre. In Figure 1, the light wave spreads in, such an optical fibre, the z direction. This fibre is composed of a core 9 and cladding 11. The cladding has a first taper 11a in which a grating 13 is positioned. The narrowing of the cladding varies the effective index along the length of the grating, which creates a "chirp" on the grating, which is to say a variation of the resonance wavelength along the grating.

The cladding then has a narrower zone 11b that has a consistent sized cross section, then a wider zone 11c permitting the narrower section of the cladding to be adapted to its normal section.

Modulating the size of the cladding is may be obtained in this case Figure 1 by chemical attack or stretching fusion of the fibre.

In addition to the mechanical difficulties, the fibre core <del>cannot</del> exist without the optical cladding, this. This dependence <del>limits</del> limit the possibilities of changing the cladding parameters, gratings and solutions for design, architecture and integration of the gratings in complex systems. <del>DESCRIPTION OF THE INVENTION</del>

#### SUMMARY

The purpose Embodiments of this the invention is to propose include an integrated optics artificial cladding grating,

5

10

15

20

25

30

with a coupling variation and its creation process. The use of cladding according to the invention permitting the difficulties of the prior art to be overcome by offering on the one hand more possibilities in making this variation and on the other hand a structure that is not fragile. a method of manufacturing such a grating. The cladding according to embodiments of the invention includes a robust structure and may provide more coupling variation possibilities.

An artificial cladding grating (ACG) as used herein refers to a zone of interaction created in a substrate, this zone of interaction comprising a core created in the substrate, a cladding created artificially in the substrate independently of the core and a grating. The grating may be capable of coupling the core mode(s) to one or more cladding modes and vice versa.

Embodiments of the invention have applications in all fields in which spectral filtering may be needed. For example, embodiments of the invention may be used for the manufacture of gain flatteners for optical amplifiers used, for example, in the telecommunications field. As another example, embodiments of the invention may be used for making linear response filters with a wavelength on a spectral band defined for spectral recognition, in particular for measuring spectral offsets from power variation, for example, in the field of sensors.

Generally, the invention may particularly be well suited to all systems in which the use of spectral response filtering adapted to a specific requirement may be needed, this type of filtering generally requiring the development of an advanced filter.

One purpose<u>In an embodiment</u> of the invention, there is to propose<u>provided</u> an artificial cladding grating, wherein the optical cladding being is independent from the guide core to which it is associated. By independence of the core and the cladding, we mean it is meant that they can the core and the cladding may exist in a substrate independently from one another. In other words, the core can we wist without the cladding and the cladding can we wist without the core.

5

10

15

20

25

30

More precisely, integrated optics In an embodiment of the invention, an artificial cladding grating of the invention comprises incomponent for use in integrated optics, includes a substrate, an optical guide core, an optical cladding formed in the substrate, the optical cladding being independent of the core and surrounding at least a portion of the core-in, the optical guide core and the optical cladding forming a zone of interaction in the substrate called the zone of interaction, comprising a grating capable of coupling at least one guided mode of the core to at least one, and a grating formed in the zone of interaction and constructed and arranged to couple a quided mode of the core to a cladding mode or vice versa, the said zone of interaction comprising a. The zone of interaction is configured to provide coupling variation between the quided mode of the core and the cladding mode along the propagation direction of propagation of the modes, and the refractive index of the cladding being is different from the refractive index of the substrate and lower than the refractive index of the core in at least in the part of the cladding next to the core in the interaction zone.

By surrounding, it is meant that the fundamental mode profile of the core guide has a maximum that is included in the index profile of the cladding. Thus, the profile of the fundamental mode of the core may be completely or partially included in the index profile of the cladding, which at structural level leads to a core situated anywhere at all in the cladding, including at its periphery, in which case the core may be partially outside of the cladding.

Coupling The coupling between the modes generated by the grating has includes two main characteristics: the coupling wavelength and the coupling force. Advantageously, it is or coupling efficiency. In an embodiment of the invention, these characteristics for which the variations are made may be changed.

Thus, according to <u>an embodiment of</u> the invention, the coupling variation along the propagation direction of the modes may be a variation of the coupling force <u>(or coupling efficiency)</u> and/or of the coupling wavelength. This variation is such that

5

10

15

20

25

30

it permits may permit desired luminous spectra to be obtained at the output of the zone of interaction in the cladding and/or in the core.

This coupling variation <u>may</u> thus <u>permitspermit</u> the use of the artificial cladding grating of the invention in a large number of components, taking into account that the coupling may thus be adapted to the desired application.

Different embodiments of this variation, which may be combined with one another, may be envisaged.

According to a first embodiment, the coupling variation of the artificial cladding grating is obtained by modulation of the section of the cladding in the interaction zone.

According to a second embodiment, the coupling variation of the artificial cladding grating is obtained by variation of the centringcentering of the core with respect to the section of the cladding. In fact, it is may be possible to change the relative position of the core with respect to the cladding or the cladding with respect to the core.

The coupling by a grating between different modes takes place  $20 \quad \text{for determined wavelengths $\lambda_j$ defined by the following known }$  relation:

$$\lambda_{i} = \Lambda \times (n_{0} - n_{i}) \tag{1}$$

25 where:

5

10

15

30

- $n_0$  is the effective index of the guided mode 0 in the core,
- $n_j$  is the effective index of the cladding mode number j,
- $\lambda_{j}$  is the resonance wavelength for the coupling in mode j,  $\underline{\text{and}}$ 
  - $\Lambda$  is the grating period.

This coupling is translated by causes an energy transfer between the guided mode of the core and the cladding mode(s) for the central wavelength  $\lambda_i$  or vice versa. The energy coupled in the

cladding modes <u>ismay</u> then <u>be</u> guided in the cladding, the. The same <u>logicapproach</u> may be applied for the coupled mode in the core.

The modification of  $\lambda_j$  therefore passes viamay be modified by setting the parameters of  $\Lambda$  and/or the distribution of the effective indices of the different modes.

Furthermore, the efficiency of the coupling between the modes depends on the length of the grating and the coupling coefficient  $K_{0}$ , between the modes 0 and j. This coefficient is given by the spatial recovery integral of the modes 0 and j, weighted by the index profile induced by the grating. We therefore have a The following relationship of the typemay be obtained:

$$K_{0I} \propto \iint \xi_0 . \xi_I^* . \Delta \Delta n s$$
 (2)

where:

5

10

20

25

30

- $\xi_0$  and  $\xi_j$  are the transversal profiles of the modes 0 and j and  $\xi_j^*$  the complex conjugate of  $\xi_j$ ,
- $\Delta n$  is the amplitude of the effective index modulation induced by the grating in a plane perpendicular to the direction of propagation of the modes, <u>and</u>
- ds is an integration element in a plane perpendicular to the direction of propagation of the modes.

The modification of is obtained  $K_{0J}$  may be modified by varying the profile of the modes and/or the index profile induced by the grating, in. In other words,  $K_{0J}$  may be modified by varying in particular the opto-geometrical characteristics of the cladding.

As concerns The larger the cladding, the larger its dimensions and index level are, the more cladding modes will be accepted for propagation and the more filtering spectral bands will be possible. This may be an advantage if beneficial when searching for multiple filtering or to have more leeway when choosing a filtering mode.

If searching In order to limit the number of cladding modes that can be coupled, it is on the contrary may be useful to reduce the opto-geometrical dimensions of the cladding.

At core level, its The dimensions and index level of the core may condition the characteristics of the mode propagating mode. Furthermore, the larger the index differences between the core, the cladding and the substrate, the highergreater the chance of potentially having couplings for low grating periods, as shown by the equation (1) (at a given resonance wavelength, the period is inversely related to the index difference between the guided mode of the core and the cladding mode).

By modifying the position of the core, the grating and the cladding, it is a possible to generate different couplings. In fact, we as can clearly see from the be seen in equation (2) that, the coupling force (or coupling efficiency) depends on the relative position, in the plane transversal to the direction of propagation of the profiles of the cladding mode, of the guided mode in the core and the grating.

As the parameters related to the grating aremay be more difficult to control than those related to the cladding, we choose it may be beneficial to create advantageously a grating with a consistent pattern of period and/or amplitude and modify the other coupling parameters such as the opto-geometrical dimensions of the cladding and the core decentration.

In fact, as concerns With respect to the decentration of the core, it will be appreciated that if the core mode and the cladding mode as well as  $\Delta n$  have symmetrical profiles, the coupling coefficient is generally not zero. In this case, it can be shown that a decentration of the core with respect to the cladding only slightly changes the value of K.

If, on the other hand we consider, a coupling with between a symmetrical fundamental mode with and a non-symmetrical fundamental mode occurs, the recovery integral is nil. In this case, the presence of a decentration between the core and the guide increases K. It is may then be shown that this variation of K depends

5

10

15

20

25

30

on the decentration  $\delta x$  but only. However, this variation of K slightly depends on the variation of the size of the cladding.

Moreover, ereating it will be appreciated that creation of the integrated optics artificial cladding grating enables the cladding to be obtained advantageously by modification of the refractive index of the substrate, in particular by implantation or ionic exchange. Consequently, the desired form of the cladding may be obtained without conventional etching or stretching as in the prior art, but, for example, with a mask with including a suitable pattern.

The solution of the invention thus offers practical creating advantages (in particular simplicity and strength).

As a result, manufacturing of the component is simpler and a robust component may be obtained.

Furthermore, it will be appreciated that the cladding and the core may exist independently from one another in the substrate, which is not the case in the prior art. This independence makes possible, in turn, provides more flexibility when creating the final component of the invention and easier integration of this component in a complex architecture. In particular, it will be appreciated that the core may no longer be situated in the cladding outside of the zones of interaction, but solely in the substrate, which permits the optical isolation of the core. In this way, the cladding may only acts act on the propagation of a light wave in the associated quide core in the part surrounding the core-and. As a result, the cladding canmay guide or transport light waves independently of the core. This independence between the core and the cladding may also permitspermit a greater number of combinations to be created by varying not only the size of the cladding but also the position of the core in the cladding.

The gratingIn an embodiment of the invention, the grating formed in the interaction zone, may comprise one or more elementary gratings. By elementary grating we mean, it is meant a grating of which all the having substantial constant structural parameters are constant.

5

10

15

20

25

30

The In an embodiment, the grating may be made by direct disturbance of the guide core, for example, by segmentation of the core and/or by variation of the core section. The grating may also be obtained by indirect disturbance of the core, such as surface etching of the substrate, segmentation of the cladding and /or variation of the cladding section. These It will be appreciated that these different embodiments may be combined with one another.

Consequently, apodised or chirped type gratings may thus be made.

The substrate may of course be made from a single material or by superposition of several layers of materials. In the latter case, the refractive index of the cladding is different to the refractive index of the substrate at least as concerns with respect to the neighbouring neighboring layers of the cladding.

Advantageously<u>In an embodiment</u>, the cladding has a refractive index higher than that of the substrate.

According to <u>an embodiment of</u> the invention, the guide may be a planar guide, when the confinement of the light takes place in a plane comprising the direction of propagation of the light <u>or</u>. Alternatively, the guide may be a microguide, when the confinement of the light takes place in two directions transversal to the direction of propagation of the light.

According to an embodiment of the invention, a light wave introduced in the core of an artificial cladding grating is filtered in the said zone. In fact, one zone of interaction. One or more guided modes of the light wave introduced in the core are may be coupled in the zone of interaction, by the grating, to one or more cladding modes associated to this zone, for wave lengths  $\lambda_j$  defined in the relationship (1). The coupled part of the light wave in the one or more cladding modes may be recovered or not when it leaves the cladding and the non-coupled part of the wave continues to be transported by the core at the output of the interaction zone. The said core may be connected to an optical component. The same legicapproach may be applied when the light wave is introduced in the cladding.

5

10

15

20

25

30

The artificial cladding grating of <u>embodiments of</u> the invention applies in particular may be used to the manufacture of a gain flattener. In this case, <u>it is desirable that</u> the coupling variation must be such that a light wave comprising several spectral bands of different amplitudes, after passing through the said—zone of interaction is transformed into a light wave whose spectral bands all have more or less the same amplitude.

By spectral band, it is meant a band with a set of wavelengths with a determined central wavelength and bandwidth, a light wave being able to comprise one or more spectral bands.

The use of such a component <u>ismay be</u> of particular interest in an optical amplifier, in order to recover at the amplifier output a light wave whose spectral bands all have the same amplitude.

The artificial cladding grating of the invention may also applies in particular be used to the manufacture of a linear filter. In-fact, a A linear filter is a filtering component whose spectral transfer function is linear with respect to the wavelength. use of such a component permits\_ for example\_ to stabilize the frequency of a laser source. In particular, the passage of when a laser signal with a narrow spectral band around a central wavelength  $\lambda_0$  by is transmitted through a suitable filter made according to an embodiment of the invention provides in output, the filter outputs a signal proportional to this the wavelength:  $T(\lambda 0) = a\lambda_0 + \beta$  where  $\beta$  is a constant. The slightest spectral offset in either direction of the spectrum may then ereates create a drop or an increase in the output signal. We can therefore create a A servo control for this output signal to a laser control acting on the spectral position of the emission may be created and thus stabilise the source. The stabilisation of the laser source therefore only requires anthe source may thus be stabilized. An artificial cladding grating and a photo-detector, a may be used to stabilize the laser source. A spectrum analyser analyzer is no longer of use.

According to one preferred embodiment, the cladding and/or the guide core and/or the grating may be made by all types of using

5

10

15

20

25

30

technique permitting the refractive index of the substrate to be modified. We can mention in particular the For example, ion exchanges techniques, ionic implantation and/or radiation—for example, e.g., by laser exposure or laser photo inscription (the radiation produces local heating) or even depositing of layers, may be used.

The ion exchange technology in glass is may be of particular interest—but. However, it will be appreciated that other substrates than glass may of course be used such as for example crystalline substrates of the KTP or LiNbO3 types, or even LiTaO3.

More generally, the grating may be made using any techniques permitting the effective index of the substrate to be changed. In addition to the techniques already mentioned, we can therefore addin particular the substrate etching techniques for making gratings by etching the substrate. This may also be used. Such etching may be carried out above the cladding or in the portion of cladding of the zone of interaction and/or in the core portion of the interaction zone.

The grating pattern may be obtained either by laser sweeping in the case of radiation being used, or by a mask. The latter may be the mask, which permits the core and/or the cladding to be obtained, or a specific mask to make the grating.

The In an embodiment of the invention—also relates to, there is provided a process for making an artificial cladding grating as previously defined, the cladding, the guide core and the grating being made respectively by modification of modifying the refractive index of the substrate so that at least in this part of the cladding next to the core and at least in the interaction zone, the refractive index of the cladding is different from the refractive index of the substrate and lower than the refractive index of the core, so that this zone of interaction has a coupling variation along the direction of propagation of the modes.

According to one preferred embodiment, the process of the
invention comprises the following stepsacts:

5

10

15

20

25

- a) introduction of a first ionic species in the substrate
   so as to permit the optical cladding to be obtained after stepact
   c) (i.e., the burying),
- b) introduction of a second ionic species in the substrate so as to permit the guide core to be obtained after stepact c),
- c) burying—of the ions introduced in stepsacts a) and b) so as to obtain the cladding and the guide core, and
  - d) making the grating.

The It will be appreciated that the order of the steps these acts may of course be inverted.

The introduction of the first and/or second ionic species is may be performed advantageously by an ionic exchange, or by ionic implantation.

The first and the second ionic species may be the same or different.

The introduction of the first ionic species and/or the introduction of the second ionic species may be performed with the application of an electrical field.

In the case of an ionic exchange, it is desirable that the substrate must contains ionic species capable of being exchanged.

According to one preferred-embodiment, the substrate is glass and contains  $Na^+$  ions introduced beforehand, the first and the second ionic species are  $Ag^+$  and/or  $K^+$  ions.

According to one embodiment, stepact a) comprises the creation of a first mask comprising a pattern capable of obtaining the cladding, the first ionic species being introduced through this first mask and stepact b) comprises the elimination of the first mask and the creation of a second mask comprising a pattern capable of obtaining the core, the second ionic species being introduced though this second mask.

The masks used in the invention are for example made of aluminium, chrome, alumina or a dielectric material.

According to a first embodiment—of step, in act c), the first ionic species is buried at least partially prior to stepact b) and

5

10

20

25

30

the second ionic species is buried at least partially after stepact
b).

According to a second embodiment—of step, in act c), the first ionic species and the second ionic species are buried at the same time after stepact b).

According to a third embodiment—of—step, in act c), the burying comprises a deposit of at least one layer of refractive index material advantageously—lower than that of the cladding, on the surface of the substrate.

This It will be appreciated that this mode may of course be combined with the two previous modes.

Advantageously In an embodiment of the invention, at least part of the burying is carried out with the application of an electrical field.

Generally before burying under the <u>filedelectrical field</u> and/or the depositing of a layer, the process of the invention may <u>moreoverfurther</u> comprise burying by re-diffusion in an ionic bath.

This re-diffusion step-may be partially carried out before stepact b) to re-diffuser the ions of the first ionic species and partially after stepact b) to re-diffuse the ions of the first and second ionic species. This re-diffusion step-may also be carried out completely after stepact b) to re-diffuse the ions of the first and second ionic species.

By way of example this re-diffusion <u>ismay be</u> obtained by plunging the substrate in a bath containing the same ionic species as that contained beforehand in the substrate.

StepAct d) for creating the grating may be carried out independently of stepsacts a) and b) or be carried out simultaneously during stepact a) and/or stepact b).

Other characteristics and advantages of the invention will become clearer from the following description, with reference to the figures of the appended drawings. This description is provided by way of illustration and is in no way restrictive.

5

10

15

20

25

#### BRIEF DESCRIPTION OF THE FIGURES

Figure 1 already described, diagrammatically shows is a schematic representation of a grating made in an optical fibre, the which includes an optical cladding comprising a variation in section,

Figure 2 diagrammatically schematically shows a cross section of a first example of an artificial cladding grating according to an embodiment of the invention in which the section of the cladding varies discontinuously as well as the centring centering of the core in the cladding,

figure 3 diagrammatically Figure 3 schematically shows in a cross section a second example of an artificial cladding grating according to an embodiment of the invention, in which only the section of the cladding varies and continuously,

Figure 4 diagrammaticallyschematically shows ina cross section a third example of an artificial cladding grating according to an embodiment of the invention, in which only the centringcentering of the core in the cladding varies and continuously,

figure 5 diagrammatically Figure 5 schematically shows ina cross section, a fourth example of an artificial cladding grating according to an embodiment of the invention, in which the section of the cladding as well as the centringcentering of the core in the cladding vary continuously,

25 <u>figure 6 diagrammatically Figure 6 schematically</u> shows <u>ina</u> cross section, <u>another example</u> of <u>an</u> artificial cladding grating according to <u>an embodiment of</u> the invention, in which <del>also only</del> the <u>centringcentering</u> of the core in the cladding varies continuously,

30 <u>figures Figures</u> 7a to 7d <u>diagrammatically</u> shows <u>in cross section</u>

<u>an example of a manufacturing process forof</u> an artificial cladding grating according to <u>an embodiment of</u> the invention,

figures Figures 8a to 8d diagrammatically shows variants of embodiments of the mask pattern permitting a grating to be made,

35 and

5

figure Figure 9 shows ina cross section a variant of an embodiment of an artificial cladding grating according to an embodiment of the invention with a grating in the cladding.

#### DETAILED DESCRIPTION-OF EMBODIMENTS OF THE INVENTION

Figure 2 diagrammatically shows ina cross section a first example of an artificial cladding grating according to an embodiment of the invention in which the section of the cladding varies as well as the centringcentering of the core in the cladding.

This cross section is made in a plane parallel to the surface of the substrate and containing the direction z of the propagation of the light wave in the core.

In this figure Figure 2, a substrate 20 is shown in which includes an optical cladding 3, a guide core 2 and a grating 19 are made: 19.

The optical cladding 3 is independent from the core and surrounds part of the core in a zone of the substrate called the zone of interaction II comprising the grating 19.

In this embodiment, the grating is formed in the core 2. Furthermore, the cladding is composed of includes 4 parts respectively referenced 3a, 3b, 3c, 3d called elementary claddings which are placed in series. These elementary claddings have different sizes and centre positions at the guide core.

In this way, by modifying the size of the elementary claddings and the decentration of the core with respect to these elementary claddings, it is possible to obtain an evolved type grating.

In this embodiment, the guide core 2 and the grating 19 are uniform along the length of the interaction zone, only. Only the form of the cladding and its position with respect to the core change. This evolution change is made between levels thanks by steps due to the differences between the elementary claddings and permits the coupling in the interaction zone to be varied.

This type of artificial cladding grating may be used for example to create filtering <u>characteristics</u> capable, in particular,

5

10

15

20

25

30

of creating a gain flattener especially for, which may be used in optical amplifiers, or a linear response filter.

In general, the principle of placing in series elementary claddings surrounding a same guide core may be extended to the principle of a cladding whose position and/or size vary uniformly with respect to the core (and not by <a href="step/level as previously">step/level as previously</a>).or <a href="discrete as in Figure 2">discrete as in Figure 2</a>). Figures 3, 4 and 5 below are examples of this.

These figures are diagrammatical cross sections in a plane parallel to the surface of the substrate and containing the direction z of propagation of the light wave in the guide core.

Figure 3 represents shows a substrate 20 including a cladding 31, a guide core 21 and a grating 41 in the substrate 20,41, formed in the core in this example.

The zone of interaction I2 corresponds to the zone of the substrate, which simultaneously comprises the cladding, the core and the grating.

The coupling variation along the direction z of propagation of a light wave in the core is obtained in this example by a variation of varying the section of the cladding section in this direction. More precisely, the width of the cladding, considered section in the plane of the figure, is reduced by from a maximum value at the end 31a of the cladding, to a minimum value at its other end 31b. This variation of the cladding width may be defined along the pattern of the grating according to a continuously variable function. Consequently, the coupling wavelength is also continuously variable (chirp effect) along the grating.

Figure 4 shows an example of artificial cladding grating in which accordance with an embodiment of the invention. In Figure 4, the variation of the coupling is obtained by decentration of the cladding with respect to the core, with the section of the cladding being constant. Therefore, in this figure, there is In Figure 4, the substrate 20 includes an optical cladding 32, a guide core 22 and a grating 42 in the substrate 20. 42. The zone of interaction formed from these three 3 elements has is identified

5

10

15

20

25

30

with the reference I3. The form of the cladding is such that its axis of symmetry 15 in the plane of the figure of the decentred with respect to the centre of the cladding, with respect to the direction z, corresponding to the axis of symmetry of the core 22; the 22. The two ends 32a and 32b of the cladding on the other hand are progressively recentred recentered in this direction z (in other words at the ends of the cladding, the axis 15 and the direction z are the same) so as to reduce the coupling coefficient.

In this wayembodiment, the artificial cladding grating of the invention excites a non-symmetrical profile mode; it is an apodised type grating. In fact, this This type of component is characterised by a grating whose coupling efficiency slightly decreases at its ends. Consequently, there is no discontinuous phenomenon in the coupling and the spectral response of the filter has much smaller secondary lobes than in the case of a standard grating.

The It will be appreciated that the two previous examples may easily be extrapolated by those skilled in the art to create an artificial cladding grating that is both apodised and chirped.

Figure 5 shows an example of an artificial cladding grating according to an embodiment of the invention, whose coupling variation is obtained by a variation varying both of the size and of the position of the cladding with respect to the core, along of the grating.

The substrate 20 comprises includes a guide core 23, an artificial cladding 33 surrounding the core in a zone of interaction I44, and a grating 43 formed in the core 23 in the zone of interaction I4. In this zone, of interaction I4, it can be seen that the cladding has a variable section, which tapers down from its end 33a towards its other end 33b. Furthermore, the axis of symmetry 16 of the cladding in the plane of the figure is is not the same or parallel to the direction z of propagation in the core which is linear in the interaction zone. The axis 16 and the direction z are secants secant in the zone of interaction such that

5

10

15

20

25

30

the cladding has a variable decentration in the said zone of interaction I4 with respect to the core.

A coupling variation may also be obtained in the interaction zone by using a cladding of constant section and by varying the decentration of the core with respect to the cladding. Figure 6 illustrates an example of an, as shown in the embodiment of this type. Figure 6.

This figure Figure  $\underline{6}$  is a diagrammatical schematic cross section in a plane that is parallel to the surface of the substrate that contains the direction z of propagation.

Figure 6 shows thea substrate 20 in which including a cladding 34, a guide core 24 and a grating 44 are formed, that are 44, which is part of the core in a zone of interaction I5 that is defined by a zone of the substrate in which the cladding surrounds the core. In this exampleembodiment, the axis of symmetry of the cladding in the plane of the figure Figure 6 is the same as the direction z de propagation whilstwhile the axis of the core 54 is in this specific case the same as the direction z solely in the part which does not contain the grating. This axis 54 is different from does not coincide with the z direction—z in its part, which contains the grating.

In fact Thus, the part of the core containing the grating turns away from the direction z then turns towards it until it again joins it the z direction, such that the guide core is decentred decentered with respect to the cladding, this. This decentration leading to a coupling variation.

The It will be appreciated that the various examples embodiments of artificial cladding grating embodiments described above may of course be combined with one another. Furthermore, in these various examples embodiments, the grating is part of the guide core but of course it can. However, it will be appreciated that the grating may be part of the cladding and/or in the core or even in the substrate.

The Furthermore, it will be appreciated that the component of the invention may of course be easily integrated into a more complex

5

10

15

20

25

30

optical architecture such as that of an optical amplifier to create\_ for example\_ a gain flattener or a linear filter. The set of elements of these architectures may or may not be created on the same substrate as the component of the invention.

Figures 7a to 7d illustrate an example of an embodiment of show a method of manufacturing an artificial cladding grating according to an embodiment of the invention, using the ion exchange technology.

These figures are cross sections in a plane perpendicular to the surface of the substrate and perpendicular to the direction z of propagation—and. Figures 7a-d contain an interaction zone, for example, the zone of interaction I1 containing the elementary cladding 3d of figureFigure 2.

In this way, figure Figure 7a shows the substrate 20 containing ions B.

A first mask 61 is made for example by photolithography on some faces of the substrate; this. This mask comprises an opening that is determined according to the form and dimensions (width, length) of the cladding 3 that is to be produced.

A first ionic exchange is then carried out between the A ions A and ions B ions contained in the substrate, in a zone of the substrate located close to the opening on the mask 61. This exchange is may be obtained for example by soaking the substrate fitted with the mask in a bath containing A ions A and possibly by applying an electrical field between the face of the substrate on which the mask is placed and the opposite face of the substrate. The zone of the substrate in which this ionic exchange takes place forms the cladding, which as we may have previously seen may be non-uniform in terms of its dimensions, form and/or may have variable centring.

To bury this cladding, a step for re-diffusing the A-ions  $\underline{\underline{A}}$  may be carried outre-diffused with the use of  $\underline{\underline{r}}$ , an electrical field or not, applied as previously described. Figure 7b shows the cladding after it has been partially buried. The mask 61 is generally removed prior to this  $\underline{\underline{burying}}$  step.

5

10

20

25

30

The creation of the cladding according to the invention is therefore may be similar to that of a guide core but with different dimensions.

The following step shown in figure 7c consists of forming In Figure 7c, a new mask 65 is formed on the substrate for example by photolithography, after possible cleaning of the face of the substrate on which it is created. This mask comprises patterns capable of allowing a guide core 19 to be made and in particular when the core comprises a grating, the patterns of the mask 65 may be adapted to the patterns of the grating to be formed.

A second ionic exchange is then carried out between the B-ions B of the substrate and ions C-ions which may or may not be the same as theions A-ions. This ionic exchange may be carried out as previously described by soaking the substrate in a bath containing C-ions C and by possibly applying an electrical field.

Finally, <u>figureFigure</u> 7d shows the component obtained after the core 19 has been buried, by re-diffusing the Cions C and final burying of the cladding, with or without the use of an electrical field. The mask 65 is generally removed prior to this burying stepact.

The conditions of the first and second ionic exchanges are defined so as to obtain the desired differences of refractive indices desired between the substrate, the cladding and the core. The adjustment parameters of these differences are in particular may be the exchange time, the temperature of the bath, the concentration of ions of the bath and the presence or absence of an electrical field.

By way of example of an embodiment, the substrate 20 is made of glass containing  $\mathrm{Na}^+$  ions, and the mask 61 is made of aluminium aluminum.

The In an embodiment, the first ionic exchange is performed with a bath containing Ag<sup>+</sup> ions at approximately 20% concentration, at a temperature of approximately 330°C and for an exchange time of around 5 minutes. The ions are re-diffused first in open air at a temperature of approximately 330°C for 30 s, then the cladding

5

10

15

20

25

30

thus formed in the glass is partially buried. This burying is carried out by re-diffusion in a sodium bath at a temperature of approximately 260°C. The lengthduration of this step depends on the desired depth of burying for the final component. Consequently, for a surface component, a lengthduration of approximately 3 minutes is sufficient, whereas for a buried component a duration of approximately 20 minutes will may be chosen. In this second case, it is may also necessary be desirable to bury under the field of the cladding under electric field before the second exchange. Therefore In an embodiment, a current of 20 mA is applied between two sodium baths on either side of the plate at a temperature of 260°C and for 10 minutes.

The mask 65 ismay also be made of aluminium aluminum.

The second ionic exchange ismay be performed with a bath also containing Ag<sup>+</sup> ions at approximately 20% concentration, at a temperature of approximately 330°C and for an exchange time of approximately 5 minutes, the. The ions are first re-diffused in freeopen air at a temperature of approximately 330°C and for 30s. Then partial burying ismay be carried out, of the core thus formed in the glass by re-diffusion in a sodium bath at a temperature of approximately 260°C for 3 mn. For a buried component, this step is not necessary.

The final burying of the cladding and the core is may be carried out with the use of an electrical field, with the two opposite faces of the substrate in contact with two baths (in this example sodium) capable of allowing a potential difference to be applied between these two baths. For a surface component, a duration of less than aone minute is sufficient, and in the case of a buried component a duration of around 30 minutes is may be used, the. The burying is may be carried out with a current of 20 mA at 240°C.

Many variants of the previously described process may be performed. In particular, the burying stepsacts of the cladding and the core may be carried out as previously described during 2 successive steps, but acts. It will be appreciated that they may also be carried out simultaneously in certain cases, the. The core

5

10

15

20

25

30

having a higher ionic concentration than that of the cladding, it is buried more quickly than the cladding, which also permits possible <u>centringcentering</u> of the core in the cladding.

The difference of concentration between the core and the cladding is may generally be obtained either by re-diffusing in a bath the ions forming the cladding or by a difference of concentration of the ions introduced in stepsacts a) and b).

As we have previously seendiscussed, to bury the cladding and the core, a variant of the process consists of depositing on the substrate 20, a layer of material 68, shown in dotted lines on figure 7d. This material, in order to permit optical guidance, must advantageously have Figure 7d, may be deposited on the substrate 20, in an embodiment of the invention. It is desirable that this material has a refractive index lower than that of the cladding in order to permit optical guidance.

The It will be appreciated that the creation of the component according to embodiments of the invention is not limited to the ion exchange technique. The component of the invention may of course be made using any techniques, which permit the refractive index of the substrate to be modified.

Furthermore, as we have previously seen discussed, the period, size and position of the grating-created, with respect to the core and to the cladding, are parameters that can be adapted to suit the applications.

The pattern of the grating may be defined on the mask allowing the cladding to be made and/or on the mask allowing the core to be made or even on a specific mask for solely creating the grating.

Figures 8a to 8d illustrate embodiments of several masks M1, M2, M3, M4 permittingthat may be used to create a grating to be obtained in accordance with an embodiment of the invention. These figures are elevation top views of the masks and only represents how the parts of the masks which allow the grating to be made. The white zones of the pattern of the masks correspond to the openings of the lattermasks.

5

10

15

20

25

These with these masks permit, a periodic grating of period A tomay be obtained. The masks M1 and M4 permit may be used to form a grating to be obtained by segmentation whilst the while masks M2 and M3 permit may be used to form a grating to be obtained by variation of the width of the patterns.

These masks may be for example specific for ereatingspecifically used to create the grating in the core and/or in the cladding or even in the substrate—or. Alternatively, part of the masks permitting may be used to form the core and/or the cladding to be obtained, the grating then being created at the same time as the core and/or the cladding.

Figures 2 to 6 previously described show examples of gratings formed in the guide core.

Figure 9 shows an example of an embodiment of an artificial cladding grating according to an embodiment of the invention whose grating is created by segmentation of the cladding 35.

In this way, Figure 9, the grating is formed in the cladding by alternating the period  $\Lambda$  of zones 46 with different refractive indices from that of the rest of the cladding. These zones Zones 46 have a variable length, considered viewed in the direction z of propagation of a light wave in the core 25. Furthermore, the width of the cladding considered in a direction perpendicular to the direction z is may also be variable to obtain a variable coupling. The core, as in the previous examples pass through the cladding, the grating being consequently also included in the core, in. In other words, the core also comprises zones with different refractive indices from that of the rest of the core.

The gratings may be formed by any of the classicusing conventional techniques permitting the effective index of the substrate in the core and/or in the cladding to be modified locally.

They may therefore be created during the ionic exchanges permitting the core and/or the cladding to be made or during a specific ionic exchange. They may also be obtained by etching the substrate on the zone of interaction on the substrate or by radiation. In particular, the gratings may be obtained by exposure

5

10

15

20

25

30

of the core and/or the cladding to a  $CO_2$  type laser. The laser produces local heating permitting the ions to be re-diffused locally and thus include the pattern of the gratings.

By way of example, the substrate may be swept with a laser beam that is, for example, amplitude modulated so as to introduce a modulation of the grating at the desired pitch.

#### ABSTRACT-OF THE DISCLOSURE

## INTEGRATED OPTICS ARTIFICIAL CLADDING GRATING WITH A COUPLING VARIATION AND ITS REALISATION METHOD

The invention relates to an integrated opticsAn artificial cladding grating comprising incomponent for use in integrated optics, includes a substrate (20), an optical guide core (2), an optical cladding (3, 3a, 3b, 3c, 3d) formed in the substrate, the optical cladding being independent of the core and surrounding at least a portion of the core-in a zone of the substrate called the zone of interaction (I1) comprising a grating (19) capable of coupling at least one, the optical quide core and the optical cladding forming a zone of interaction in the substrate, and a grating formed in the zone of interaction and constructed and arranged to couple a guided mode of the core to at least onea cladding mode or vice versa, the said zone of interaction comprising a coupling variation. The zone of interaction is configured to provide coupling variation between the guided mode of the core and the cladding mode along the direction of propagation z of the modes, and the refractive index of the cladding being cladding is different to from the refractive index of the substrate and lower than the refractive index of the core in at least least in the part of the cladding next to the core in the interaction zone.

5

10

15